



## ACCUMULATION SOLUTIONS

There are a few different ways to handle the problem of accumulation.

You can choose to accumulate in line by adding a low back pressure chain, like roller chain, or queue breaks.

This can be done with or without using a secondary conveyor, like an alpine to accumulate vertically or an added loop conveyor to help eliminate back pressure.

Depending on your floor space constraints another option is to integrate a bi-flow or accumulation table into your line if you have many parts that need to circulate between processes.